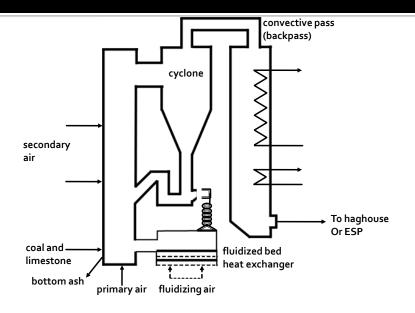
Plant Design

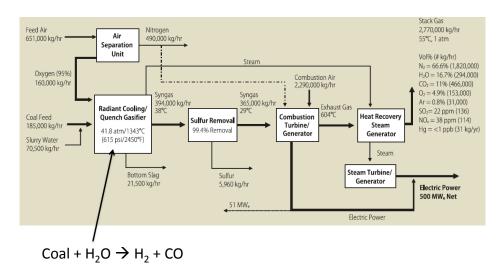
	Pressure	Temperature	Efficiency
Subcritical	<22.0 Mpa	550C	33%-37%
	(16.5)	(540C)	(34%)
Supercritical	>22.0 Mpa	>550C	37%-40%
	(24.3)	(565C)	(38%)
Ultra-Supercritical	Up to 32 Mpa	610C	43.30%

The Future of Coal, MIT, 2007

Fluidized Bed Combustion

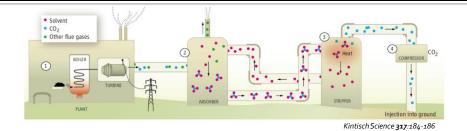


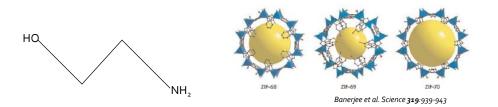
Gasification (IGCC)



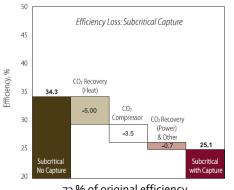
The Future of Coal, MIT, 2007

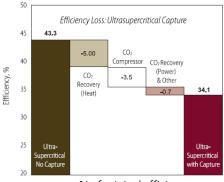
Post – Combustion CO₂ Capture





Energy Cost of CO₂ Capture



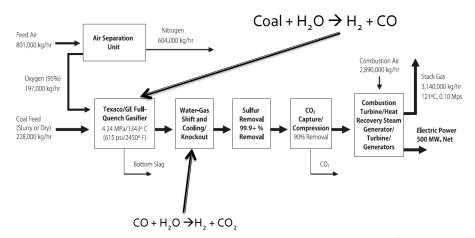


73 % of original efficiency

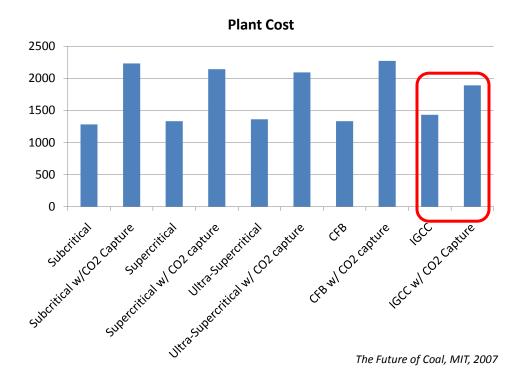
79% of original efficiency

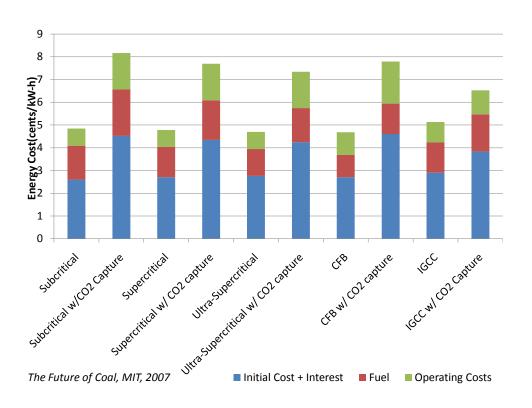
The Future of Coal, MIT, 2007

IGCC Pre-Combustion CO₂ Capture



The Future of Coal, MIT, 2007

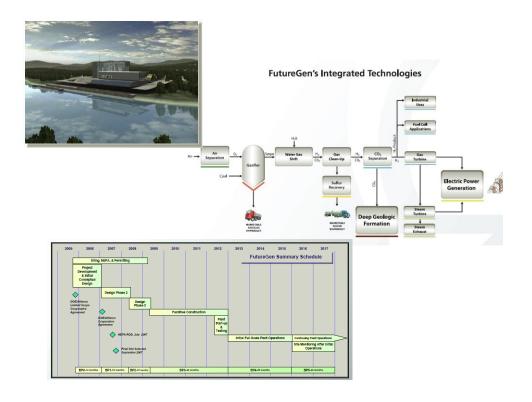




Carbon Cost at Which Capture Becomes Competitive

- Subcritical: \$41.3/ton
- Supercritical: \$40.4/ton
- Ultra-supercritical: \$41.4/ton
- Fluidized bed combustion: \$39.7/ton
- IGCC:\$19.3/ton





Carbon burial buried

Natural gas back in favour with US power companies

The USD epartment of Energy has pulled out of a flagship project to build the first 'clean' coal-fired power plant in the United States, a move that will kill the project unless supporters can rouse Congresson its behalf.

years, and last week the department pulled out of the deal after failing to pulled out of the deal after failing to reach a new funding agreement with its private partner, the Future Gen Industrial Alliance, which consists of more than a dozenenergy companies. The energy department had been slated to pick up three-quarters of the bill for the 275 -measuatt lant.

power plant may never be built

"It's hard for me to see this not delaying overall progress."
In the project's place, the administration says it will help companies add carbon-capture and -sequestration equipment to new or existing coal plants that have

BUSINESS

King coal constrained

Sustained high oil prices won't be enough to make coal liquefaction economically viable without large-scale public investment. depenx Katharine Sanderson reports.

urning dirty coal into a clean-burning liquid fuel remains something of a chal-lenge for the energy industry. As scientists heard last month at the annual meeting of the American Chemical Society in Boston, Massa-



Economic isolation forced South Africa to refine the coal technology used today at Secunda, Mpumalanga.

Spremberg, Germany

- First test plant for CCS
- 30 MW plant, cost \$70m Euros
 - U.S. Average = 976 MW
- CO2 separated, condensed, transported to gas field, forced 1,000 m underground
- Larger demonstration project slated for 2015



Conclusions

- World power demands are expected to rise 60% by 2030.
- Coal is a huge part of global energy use and is likely to remain important
- Technology exists to remove 90% of CO₂, 99% of sulfur dioxide, 99% of particulates, and 90% No_x
- Costs of implementing these technologies are large and possibly prohibitive