## Plant Design

|  | Pressure | Temperature | Efficiency |
| :---: | :---: | :---: | :---: |
| Subcritical | $\begin{aligned} & <22.0 \mathrm{Mpa} \\ & (16.5) \end{aligned}$ | $\begin{aligned} & 550 \mathrm{C} \\ & (540 \mathrm{C}) \end{aligned}$ | $\begin{aligned} & 33 \%-37 \% \\ & (34 \%) \end{aligned}$ |
| Supercritical | $\begin{aligned} & >22.0 \mathrm{Mpa} \\ & (24.3) \end{aligned}$ | $\begin{aligned} & >550 C \\ & (565 C) \end{aligned}$ | $\begin{aligned} & 37 \%-40 \% \\ & (38 \%) \end{aligned}$ |
| Ultra-Supercritical | Up to 32 Mpa | 610C | 43.30\% |

## Fluidized Bed Combustion



## Gasification (IGCC)



The Future of Coal, MIT, 2007

## Post - Combustion $\mathrm{CO}_{2}$ Capture



## Energy Cost of $\mathrm{CO}_{2}$ Capture


$73 \%$ of original efficiency

$79 \%$ of original efficiency

## IGCC Pre-Combustion $\mathrm{CO}_{2}$ Capture



The Future of Coal, MIT, 2007

Plant Cost



## Carbon Cost at Which Capture Becomes Competitive

- Subcritical : \$41.3/ton
- Supercritical: \$40.4/ton
- Ultra-supercritical: \$41.4/ton
- Fluidized bed combustion: \$39.7/ton
- IGCC:\$19.3/ton






## Spremberg, Germany

- First test plant for CCS
- 30 MW plant, cost \$7om Euros
- U.S. Average = 976 MW
- CO2 separated, condensed, transported to gas field, forced 1,000 m underground
- Larger demonstration project slated for 2015



## Conclusions

- World power demands are expected to rise 60\% by 2030.
- Coal is a huge part of global energy use and is likely to remain important
- Technology exists to remove $90 \%$ of $\mathrm{CO}_{21}$ $99 \%$ of sulfur dioxide, $99 \%$ of particulates, and $90 \% \mathrm{No}_{\mathrm{x}}$
- Costs of implementing these technologies are large and possibly prohibitive

